

Professionals in Human Machine Interface

TEL: +886-2-22286770 FAX: +886-2-22286771

9F., 910 Zhongzheng Rd., Zhonghe Dist., New Taipei City 23586, Taiwan



Professionals in Human Machine Interface

The best solution of Video Surveillance



Introduction

With the advance of machinery automation in industrial automation applications, the capability of machine control and the efficiency of production have both improved significantly. Although technology brings efficiency and improvement, operators are still responsible for monitoring the operational status of machines anytime and anywhere in case of any accidents that might occur to those machines.

However, industrial environments are complex and always in harsh conditions. Not only operators cannot monitor the operations and processes next to those machines all the time, but also have difficulty in watching HMI screen and the operational status of machines simultaneously due to viewing angle restrictions and safety regulations. Therefore, operators often use the event/alarm log to track the past records then analyze the cause of the problem. Nevertheless, the information is recorded in text description without images. As a result, the operators cannot accurately but only roughly assume the cause of malfunction.

Thus, Weintek is now offering a video surveillance solution to help operators to effectively monitor the operational status of machines. By connecting a USB camera, the HMI can display live images on the same screen with live data, animation, trends, and control elements. With the new feature 「Picture view」, the HMI can show the machine error images that occurred in the past. Those video images provide direct information and allow operators to respond faster and make better judgments. Moreover, VNC remote control enables the capability of remotely monitor images and greatly saves time and manpower. Operators can now remotely operate one or multiple HMIs at the same time and view the operational status of machines from off-site.

This application note describes the steps to enable the video monitoring function with MT8150XE connected to an USB camera. You will clearly understand how to implement this function to your application.

■ Features

■ Capture error images for troubleshooting

Any error events are recorded in both text descriptions and images that can effectively help operators to analyze the cause of the malfunction for troubleshooting. Furthermore, the size of captured image is very small, around 50K. The most common capacity of SD card is at least 4G, so more than 70,000 captured images can be saved.

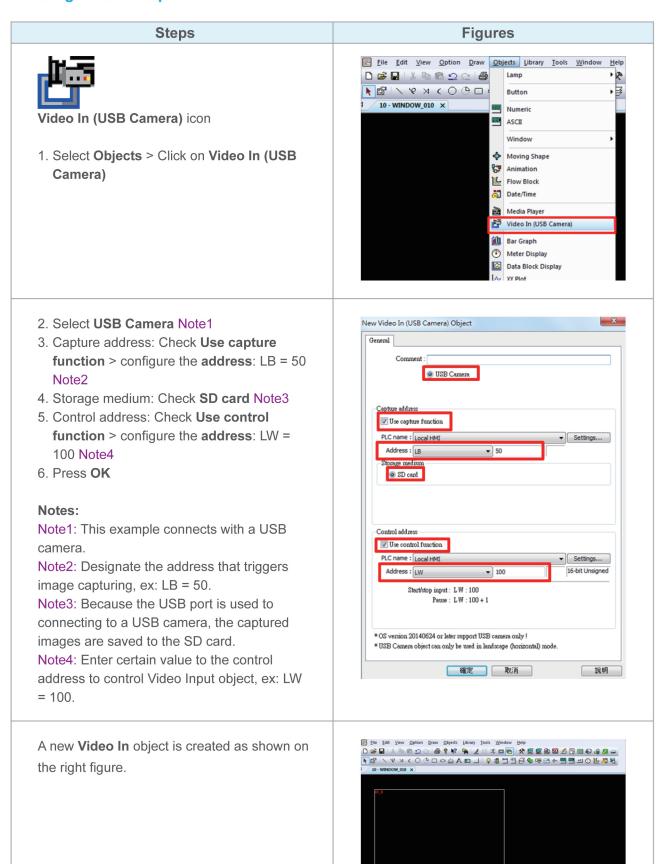
■ VNC remote control saves time and manpower

Remotely operate one or multiple HMIs then instantly monitor the operational status of onsite machines and view the machine's error images from anywhere at the same time without sending technicians to the field site. This way greatly reduces the cost of time and manpower.

Installation Requirements		
Applied models		OS versions
eMT3070A		20140116 or later versions
eMT3105P \ eMT3120A \ eMT3150A		20140701 or later versions
MT8121XE \ MT8150XE		20140624 or later versions
Configuration Software: EasyBuilder Pro versions		
V.4.10.04 or later versions		
Supported USB camera models		
Logitech C170 \ Logitech C310 \ Logitech C910 \ LifeCam VX-2000		
Bibliographic References		
	Title	
Video In (USB camera)	User Manual: Chapter 13-31 - Video In and Video In (USB camera)	
	eNews: Viewing the machine's operational status with USB camera	
Picture View	User Manual: Chapter 13-38 - Picture View	
	Demo project: Picture View	



■ Configuration Steps



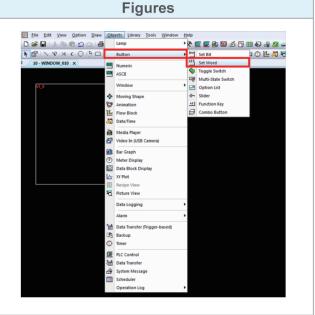


■ Configuration Steps

123 Set Word icon

7. Select Objects > Button > Click on Set

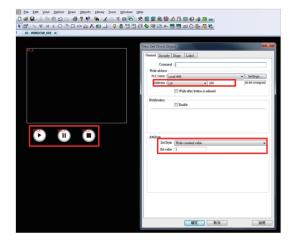
Steps



- 8. Add three Set Word buttons and configure the settings as follows:
- (1) Start displaying image Write address: LW = 100 Set style = Write constant value Set value = 1
- (2) Pause/resume the video Write address: LW = 101 Set style = Write constant value Set value = 1
- (3) Stop displaying image Write address: LW = 100 **Set style** = Write constant value Set value = 0
- 9. Press OK

Notes:

Users can design their own button icons.



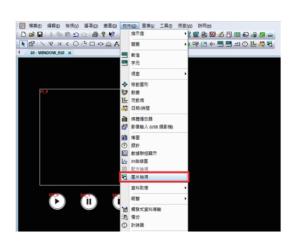


■ Configuration Steps **Steps Figures** · R 💆 🖳 🕾 🖾 🗹 🖰 III 😞 Set Bit Set Word Toggle Switch Multi-State Switch Set Bit icon Moving Shape Animation O→ Slider If Function Key Combo Button Flow Block Date/Time 10. Select Objects > Button > Click on Set Media Player Video In (USB Camera) Bar Graph Meter Display Data Block Display XY Plot Ô Data Logging 11. Add a **Set Bit** button and configure the settings as follows: Write address: LB = 50 Set style = toggle 12. Press OK Notes: 0 0 Users can design their own button icons.



Picture View icon

13. Select Objects > Click on Picture View



確定
取消



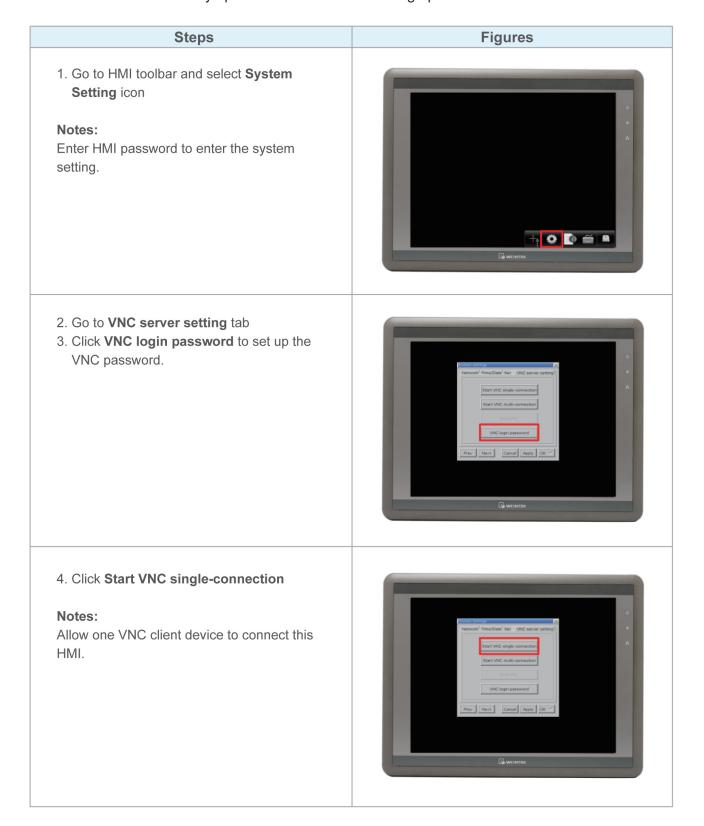
■ Configuration Steps

Steps Figures 14. Uncheck Hide delete button Note1 New Picture View Object 15. File position: Select SD Card General Security 16. Directory: Select Video In (USB Camera) Note2 Toolbar position : Bottom Hide delete button 17. Press OK Font : Arial Notes: SD card ─ USB disk Note1: You can decide to Show/Hide the delete button. Directory name : USB_CAMERA Note2: The name of the directory is corre-*Directory will use [Root directory] if [Directory name] is empty. sponding to which directory you select, ex: * Note: Filenames must contain only ASCII characters. Unicode is not supported. the corresponding Directory name of Video In (USB Camera) is USB_CAMERA. 確定 取消 說明 A new Picture View object is created as shown on the right blue picture 0 0



■ Application case :

Use VNC on PC to remotely operate the HMI for monitoring operational status of machines.





■ Application case :

Use VNC on PC to remotely operate the HMI for monitoring operational status of machines.

